

Date: Thursday, 25/10/2007 9:00:05 AM  
 User: Linda Lacelle

## Process Sheet

|                                  |                                       |                         |                |
|----------------------------------|---------------------------------------|-------------------------|----------------|
| <b>Customer</b>                  | : CU-DAR001 Dart Helicopters Services | <b>Drawing Name</b>     | : LUG ASSEMBLY |
| <b>Job Number</b>                | : 35373                               |                         |                |
| <b>Estimate Number</b>           | : 12935                               |                         |                |
| <b>P.O. Number</b>               | : <i>N/A</i>                          | <b>Part Number</b>      | : D3394043UP   |
| <b>This Issue</b>                | : 25/10/2007                          | <b>S.O. No.</b>         | : <i>N/A</i>   |
| <b>Prsht Rev.</b>                | : <i>NC</i>                           | <b>Drawing Number</b>   | : D3394 REV A  |
| <b>First Issue</b>               | : <i>N/A</i>                          | <b>Project Number</b>   | : <i>N/A</i>   |
| <b>Previous Run</b>              | : 34488                               | <b>Drawing Revision</b> | : <i>N/A</i>   |
|                                  | <b>Type</b>                           | <b>Material</b>         | : <i>IS</i>    |
|                                  | : MACHINED PARTS                      | <b>Due Date</b>         | : 20/11/2007   |
| <b>Written By</b>                | : _____                               | <b>Qty:</b>             | 24             |
| <b>Checked &amp; Approved By</b> | : _____                               | <b>Um:</b>              | Each           |
| <b>Comment</b>                   | : Est Rev:A New Issue 07-07-04 JLM    |                         |                |

## Additional Product

Job Number:



| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|
|---------|-----------------------|---------------|

|     |       |               |
|-----|-------|---------------|
| 1.0 | D2423 | Lug Extrusion |
|-----|-------|---------------|



**Comment:** Qty.: 0.0735 f(s)/Unit Total: 1.7640 f(s)

D2423 Lug Extrusion

Batch: *B 33310*

|     |          |          |
|-----|----------|----------|
| 2.0 | BAND SAW | BAND SAW |
|-----|----------|----------|



**Comment:** BAND SAW

Cut Blank to .850"

|     |                 |                  |
|-----|-----------------|------------------|
| 3.0 | OUTSIDE SERVICE | OUTSIDE SERVICES |
|-----|-----------------|------------------|



**Comment:** Sub-Contracting OUTSIDE SERVICES

Send Blanks To: Metec/Mast Precision Machining

P/O: *4900*

Machine D3394-3 as per Dwg D3394

*C 207/10/25 (24)*

|     |             |                       |
|-----|-------------|-----------------------|
| 4.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



**Comment:** PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

*7/10/08*

|     |     |                   |
|-----|-----|-------------------|
| 5.0 | QC6 | DIMENSIONAL CHECK |
|-----|-----|-------------------|



**Comment:** DIMENSIONAL CHECK

*C 09/11/08 (X24) center*

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LUG ASSEMBLY

Job Number: 35373

Part Number: D3394043UP

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

955 07-11-08 24

7.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

MA 07 11 13 24

8.0

MS3548993

GROMMET



Comment: Qty.: 2.0000 Each(s)/Unit Total: 48.0000 Each(s)

Pick:

| Qty | Part Number | Description | Batch |
|-----|-------------|-------------|-------|
| 2   | MS35489-93  | Grommet     |       |

MA

9.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per Dwg D3394

10.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

11.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

MA

12.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

24 10/11/15

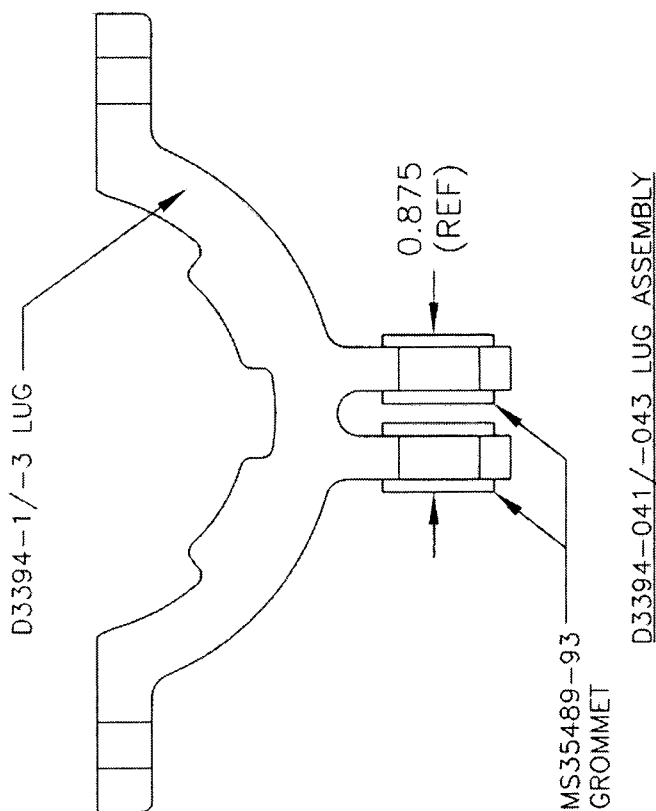
Job Completion



MA 10/11/15

**DART**

|                        |                         |  |                        |
|------------------------|-------------------------|--|------------------------|
| DESIGN<br>PH           | DRAWN BY<br>PH          | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA |                        |
| CHECKED<br>[Signature] | APPROVED<br>[Signature] | DRAWING NO.<br>D3394                                     | REV. A<br>SHEET 1 OF 3 |
| DATE<br>05.02.14       |                         | TITLE<br>LUG   | SCALE<br>1:1           |
| A                      | 05.02.14                | NEW ISSUE  |                        |

**PARTS LIST FOR D3394-041/-043 LUG ASSEMBLY**

| QTY - |     | PART NUMBER | DESCRIPTION  |
|-------|-----|-------------|--------------|
| 041   | 043 |             |              |
| X     |     | D3394-041   | LUG ASSEMBLY |
|       | X   | D3394-043   | LUG ASSEMBLY |
| 1     |     | D3394-1     | LUG          |
|       | 1   | D3394-3     | LUG          |
| 2     | 2   | MS35489-93  | GROMMET      |

RELEASED

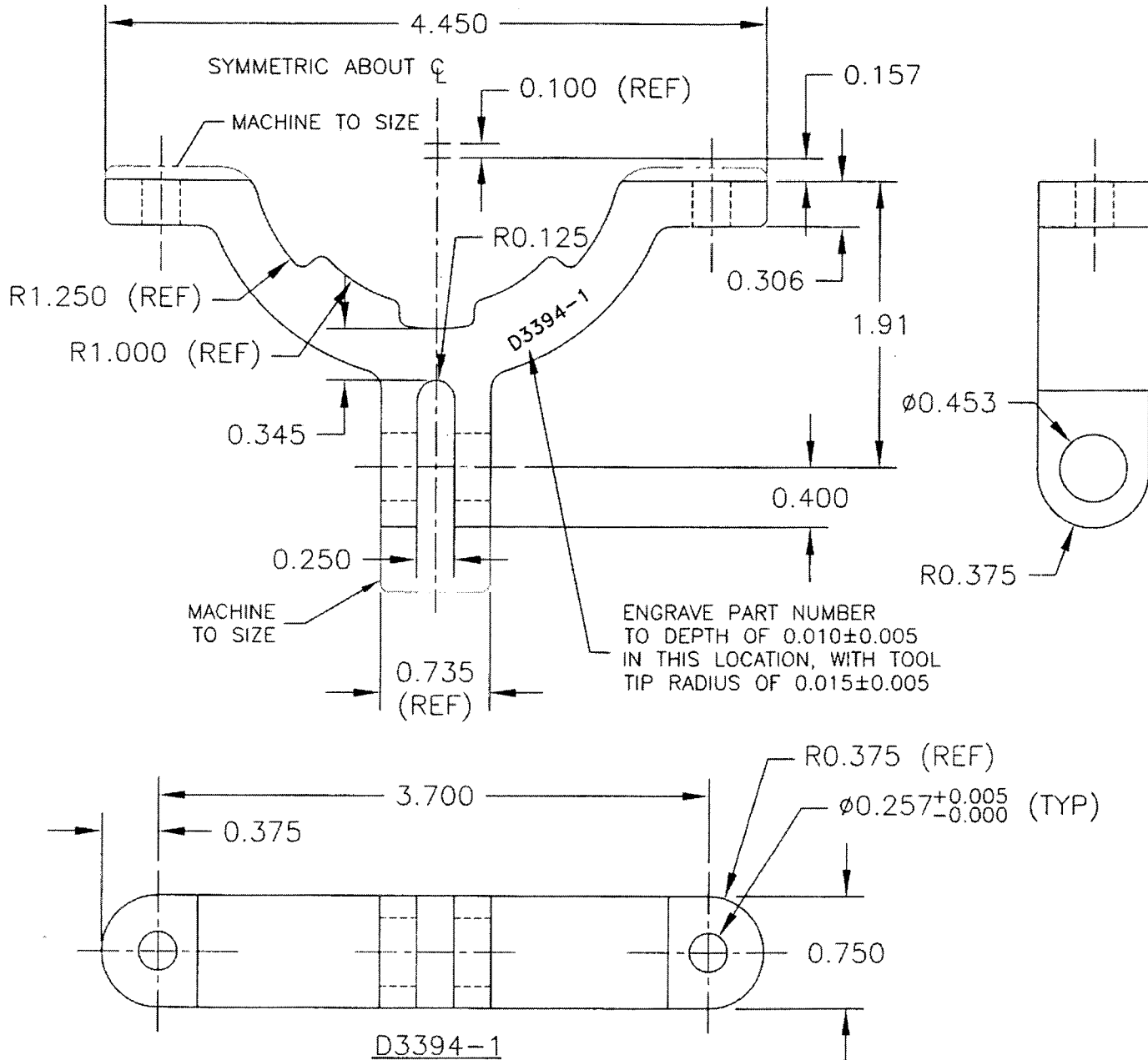
05-11-14

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**DART**

|                  |                |   |                        |
|------------------|----------------|---|------------------------|
| DESIGN<br>PH     | DRAWN BY<br>PH | DART AEROSPACE LTD<br>HAWKESBURY, ONTARIO, CANADA |                        |
| CHECKED<br>H     | APPROVED<br>H  | DRAWING NO.<br>D3394                              | REV. A<br>SHEET 2 OF 3 |
| DATE<br>05.02.14 |                | TITLE<br>LUG                                      | SCALE<br>1:1           |

**D3394-1 NOTES**

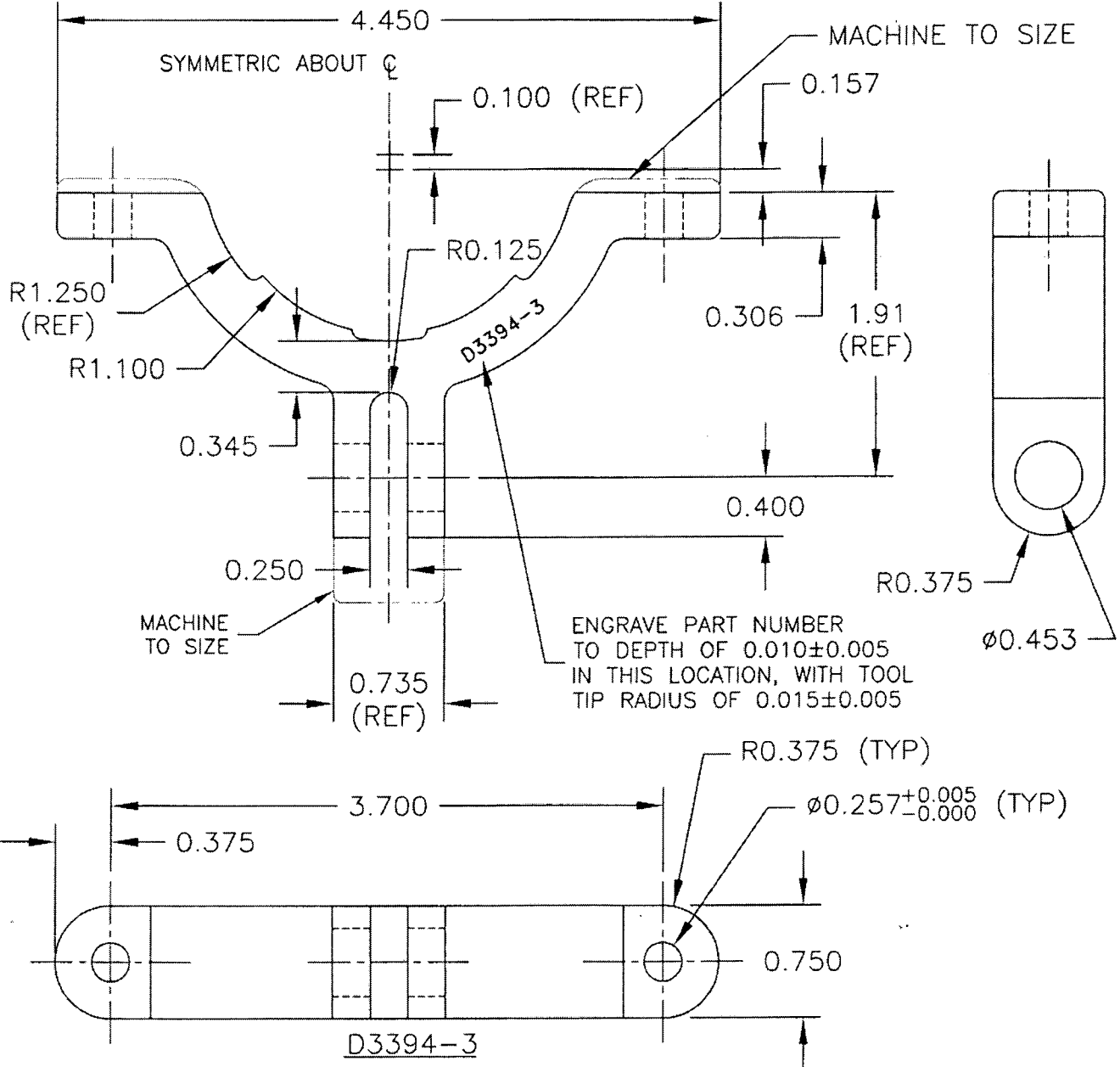
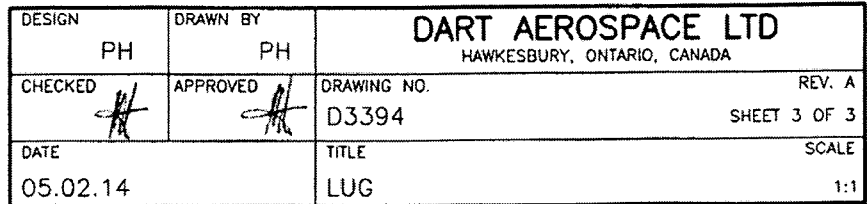
- 1) MAKE FROM EXTRUSION D2423
- 2) BREAK ALL EDGES 0.000-0.015
- 3) FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1  
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

**RELEASED**

05.11.14

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- 1) MAKE FROM EXTRUSION D2423
- 2) BREAK ALL EDGES 0.000-0.015
- 3) FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1  
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
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- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

RELEASED

05-014

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## CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, Ont.  
K6A 1K7

SHIPPED TO:

same

| <u>QUANTITY</u> | <u>PART NUMBER</u> | <u>PART NAME</u> | <u>P.O. NUMBER</u> |
|-----------------|--------------------|------------------|--------------------|
| 24              | D3394-3            | Lug B35373       | 4900               |

MATERIAL: supplied by DART D2423 B33310

We hereby certify that the above parts were made in conformance with applicable drawings.

*METEC Metal Technology Inc.*

A handwritten signature in dark ink, appearing to read "Denise Robinson", is written over a horizontal line.

Denise Robinson

Vankleek Hill, November 5, 2007